

PRODUCT DESCRIPTION

Solarban Champagne™ low-e glass reflects warm, neutral champagne tones achieved through its innovative low-e coating – the first of its kind in the industry – rather than the glass itself, creating a distinctive aesthetic without impacting thermal performance.

SOLARBAN CHAMPANE™ PRODUCT DETAILS AND AVAILABILITY

To provide multiple variations of designs *Solarban Champagne™* is available on multiple substrates. *Solarban Champagne™* is only available in a Heat Treatable version and must be fully Tempered or Heat Strengthened. There is no annealed version of *Solarban Champagne™* available.

- Currently available on five Substrates: *Clear*, *Starphire®*, *Acuity®*, *Solarbronze®*, *Optigray®*
- Glass Thickness: *6mm*, *8mm*, & *10mm*
- Glass Sizes: *96/130*, *100/144*, *130x204*, *130/240 Titan*
- Can be used in combination with all Vitro *Bird Smart®* products
- *Solarban Champagne™* cannot be used in combination with Tech Glass 2nd Surface Ink

Heat Treating Guidelines

The coating on *Solarban Champagne™* on glass is permanent, allowing the glass to be heat treated to satisfy increased strength or safety glazing requirements. While heat treating *Solarban Champagne™* coated glass, face the coating away from the furnace rolls to reduce the risk of introducing scratches to the coated surface. Process the glass the same as *Solarban® R77*. If reflective coatings have not been used in the past use your standard *Solarban® 60* recipe based on the substrate being used as a starting point and decrease the glass heat cycle time by 3% to compensate for the reflective coating. **Turn off SO₂ in the furnace.** Coating degradation or damage can occur if SO₂ is applied due to SO₂ reducing the atmosphere in the furnace.

SOLAR PERFORMANCE VALUES [1]

Insulated Glass Unit Performance Comparisons 1-inch units (25mm) units with ½ inch (13mm) airspace and two ¼-inch (6mm) lites

Solarban® Product		Transmittance	Visible Light Reflectance		NFRC U-Value (BTU/hr ² ft ² °F)		Solar Heat Gain Coefficient	Color Rendering (CRI)
Coating	Substrate		Visible (%)	Exterior (%)	Interior (%)	Winter Nighttime		
Champagne™	Clear + Clear	45	26	12	0.29	0.24	0.25	90
Champagne™	Acuity® + Acuity®	46	27	11	0.29	0.24	0.26	92
Champagne™	Starphire® + Starphire®	47	27	12	0.29	0.24	0.26	93
Champagne™	Solarbronze® + Clear	26	12	11	0.29	0.24	0.19	95
Champagne™	Optigray® + Clear	31	14	11	0.29	0.24	0.21	88

[1] Figures may vary due to manufacturing tolerances. All tabulated solar performance data are based on the methodology prescribed in ISO 9050, 2003 except Infrared, which is based on the solar irradiance data prescribed by ISO 9050, 2003 from 780 to 2500 nm. Slight changes in transmitted optical properties may occur on exposure to sunlight.

SUSTAINABILITY

To provide architects with the assurance and documentation they need to meet and verify their sustainability goals, Vitro Architectural Glass participates in a range of programs and initiatives. Resources available include, but are not limited to:

Type III Environmental Product Declarations

Cradle to Cradle Certified™ Bronze with associated Gold Material Health Certificate

LEED® and Living Building Challenge documentation

Material Ingredient Disclosure and Safety Data Sheets

Annual Corporate Sustainability Report Further information is available through VitroGlazings.com or by calling 855-887-6457 (VTRO GLS)

