



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US - OSHA Hazard Communication Standard (29 CFR 1910.1200)

Issuing Date 16-Jul-2021

Review Date 12-Nov-2025

Revision Number 2

1. Identification

Product identifier

Product Name EcoArmor™ Protective Coating

Other means of identification

Synonyms Burn off protective coating, BPC

Recommended use of the chemical and restrictions on use

Recommended use Protective Coating

Restrictions on use For industrial use only

Details of the supplier of the safety data sheet

Manufacturer Address

Vitro Flat Glass LLC (Vitro)
400 Guys Run Road
Cheswick, PA 15024
1-855-887-6457 (9:00 AM through 4:00 PM EST)

Emergency telephone number

Emergency telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards not otherwise classified (HNOC)

Not applicable.

Label elements

Hazard statements

Not classified.

Other information

Causes mild skin irritation.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture**Synonyms** BPC

Chemical name	CAS No	Weight-%	Trade secret
Triethylamine	121-44-8	0.99	-

4. First-aid measures**Description of first aid measures**

Inhalation	Remove to fresh air. Get medical attention if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Get medical attention if symptoms occur.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Clean mouth with water. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed**Symptoms** Prolonged contact may cause redness and irritation.**Indication of any immediate medical attention and special treatment needed****Note to physicians** Treat symptomatically.**5. Fire-fighting measures**

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	No information available.
Specific hazards arising from the chemical	No information available.

Hazardous combustion products May form toxic combustion products, including hydrogen cyanide, carbon monoxide, triethylamine and nitrogen oxides, during fire conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Avoid contact with skin and eyes.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Sweep up and shovel into suitable containers for disposal.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Avoid generation of dust. Avoid contact with skin and eyes. Avoid breathing dust. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Triethylamine 121-44-8	STEL: 1 ppm TWA: 0.5 ppm S*	TWA: 25 ppm TWA: 100 mg/m ³ (vacated) TWA: 10 ppm (vacated) TWA: 40 mg/m ³ (vacated) STEL: 15 ppm (vacated) STEL: 60 mg/m ³	IDLH: 200 ppm

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Powder
Physical state Solid
Color Colorless
Odor No data available
Odor threshold No data available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		No data available
Melting point / freezing point		No data available
Initial boiling point and boiling range		No data available
Flash point		No data available
Evaporation rate		No data available
Flammability		No data available
Flammability Limit in Air		
Upper flammability or explosive limits		No data available
Lower flammability or explosive limits		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density		No data available
Water solubility		No data available
Solubility(ies)		No data available
Partition coefficient		No data available
Autoignition temperature		No data available
Decomposition temperature	300 °C / 572 °F	No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Other information

Explosive properties No information available
Oxidizing properties No information available
Softening point No information available
Molecular weight No information available
VOC Content (%) No information available
Liquid Density No information available
Bulk density No information available

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	Under normal conditions of storage and handling, hazardous decomposition products should not be produced.

11. Toxicological information**Information on likely routes of exposure**

Inhalation	Specific test data for the substance or mixture is not available. Inhalation of dust in high concentration may cause mechanical irritation of respiratory system.
Eye contact	Specific test data for the substance or mixture is not available. Dust contact with the eyes can lead to mechanical irritation.
Skin contact	Specific test data for the substance or mixture is not available. Causes mild skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Prolonged contact may cause redness and irritation.
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Acute toxicity**Numerical measures of toxicity****Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylamine 121-44-8	= 460 mg/kg (Rat)	= 415 mg/kg (Rabbit)	= 14.5 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes mild skin irritation.
Serious eye damage/eye irritation	Dust contact with the eyes can lead to mechanical irritation.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylamine 121-44-8	-	LC50: =43.7mg/L (96h, Pimephales promelas)	-	EC50: =200mg/L (48h, Daphnia magna)

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Triethylamine 121-44-8	1.45

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

International Inventories

Contact supplier for inventory compliance status

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Triethylamine - 121-44-8	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Triethylamine 121-44-8	5000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Triethylamine 121-44-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Triethylamine 121-44-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

<u>NFPA</u>	Health hazards	1	Flammability	0	Instability	0	Special hazards	-
<u>HMIS</u>	Health hazards	1	Flammability	0	Physical hazards	0	Personal protection	X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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Revision Note 7/16/21 Initial Release
11/12/25 Section 5 Clarification of combustion products during fire conditions. Section 10
Clarification of decomposition products during normal storage & handling conditions.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet